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N2 TIME: 3 HOURS MARKS: 100 ...

answer and write only 'true' or 'false'

next to the question number

(1.2.1–1.2.5) in the ANSWER BOOK.

1.2.1 Illumination of machinery in a  
mine is not necessary if people are



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moving around the machine but not  
working on it. ...

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length of workpiece Set-over = 2  
length of taper length of workpiece Set-  
over = Ratio  $2 \tan = 2L$  Leading  
angle =  $90 - (\text{Helix angle} + \text{clearance}$   
angle) Following angle =  $90$   
+  $(\text{Helix angle} - \text{clearance angle})$  Lead  
= No. of starts pitch Pitch

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DRIVES AND REDUCTION

GEARBOXES 9.1 9.1.1 Chain pitch is  
the distance from the centre of one pin  
to the centre of the next pin. ...

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Machining A material removal process  
in which a sharp cutting tool is used to  
mechanically cut away material so that



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the desired part geometry remains

- Most common application: to shape metal parts
- Machining is the most versatile and accurate of all manufacturing processes in its capability to produce

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